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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/766,541	01/28/2004	David Robison	CRS / 275	3109
	7590 06/01/2006		EXAMINER	
WOOD, HERRON & EVANS, LLP 2700 CAREW TOWER			GRAY, LINDA LAMEY	
441 VINE STREET CINCINNATI, OH 45202			ART UNIT	PAPER NUMBER
			1734	
			DATE MAILED: 06/01/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)
Office Action Summary			
		10/766,541	ROBISON ET AL.
	Office Action Summary	Examiner	Art Unit
		Linda L. Gray	1734
Period fo	The MAILING DATE of this communication app or Reply	ears on the cover sneet with the c	orrespondence address ~
WHIC - Exter after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DA nsions of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. Period for reply is specified above, the maximum statutory period v re to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim vill apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	N. nety filed the mailing date of this communication. D (35 U.S.C. § 133).
Status			
2a)□	/—————————————————————————————————————	action is non-final. nce except for formal matters, pro	
Dispositi	on of Claims		
5)⊠ 6)⊠ 7)□ 8)□	Claim(s) <u>1-6 and 8-11</u> is/are pending in the app 4a) Of the above claim(s) is/are withdraw Claim(s) <u>3-6 and 11</u> is/are allowed. Claim(s) <u>1,2 and 8-10</u> is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/or	vn from consideration.	
	•		
10)⊠	The specification is objected to by the Examine The drawing(s) filed on <u>1-28-04</u> is/are: a) ☑ ac Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Ex	cepted or b) objected to by the drawing(s) be held in abeyance. See ion is required if the drawing(s) is obj	e 37 CFR 1.85(a). ected to. See 37 CFR 1.121(d).
Priority u	ınder 35 U.S.C. § 119		
a)[Acknowledgment is made of a claim for foreign All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureausee the attached detailed Office action for a list of	s have been received. s have been received in Application ity documents have been receive (PCT Rule 17.2(a)).	on No ed in this National Stage
Attachment	• •	A) 🗍 Jaton Jaw Sware and	(DTO 412)
2) Notice 3) Inform	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal Pa 6) Other:	

Detailed Action

Request for Continued Examination

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicants' submission filed on 4-27-06 has been entered.

Claim Rejections - 35 USC 102

- **2.** The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 3. Claims 1-2 and 10 are rejected under 35 U.S.C. 102(b) as being anticipated by Komarek et al. (US 5,466,211).

Claims 1 and 10, Komarek et al. teach a method and apparatus including applying seam tape 27 onto sheet of membrane 14 wherein tape 27 includes a pressure sensitive adhesive strip and wherein tape 27 is applied to a center portion of membrane 14 by pressing a second surface of tape 27 against membrane 14. Then membrane 14 is cut into two separate sheets by cutting completely through membrane 14 and through tape 27 along a center portion of tape 27 forming continuous cut 18 completely separating membrane 14 to form two separate sheets of membrane 14 each having a continuous portion of tape 27 along one edge. Tape 27 is covered on a first surface with a release sheet. Specifically, see column 5, lines 41, to column 6, line 25; column 7, lines 20-56; and Figures 1, 5, and 7a. Specifically, tape 27 is applied before crushing (c 6, L 11-17) where crushing is performed using wedge 45 which also includes knife

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wheel 37 having knife 48 for forming slit 18 (c 7, L 20-56); thus, tape 27 is applied prior to cutting.

With respect to the limitation in claim 1 of "adapted for use as a roofing membrane" and "roofing membrane", such refers to an intended use of the two sheets made using the claimed method and does not provide patentable subject matter to claim 1. The limitation does not further limit the steps of the claimed method. The same applies to claim 10 with respect to "adapted for use as a pond liner" and "pond liner".

Claim 2, tape 27 is applied to membrane 14 and membrane 14 is cut simultaneously since tape 27 is applied continuously using item 33 as membrane 14 passes thereunder while slit 18 is made.

Claim Rejections - 35 USC 103

- 4. Claim 8 is rejected under 35 USC 103(a) as being unpatentable over Komarek et al.
- Claim 8, Komarek et al. teach membrane 14 to be plastic (c 1, paras 3-4) but does not specifically recited EPDM.

However, EPDM is a conventional material in the art of Komarek, and it would have been obvious to a person of ordinary skill in the art at the time the invention was made to have provided in Komarek et al. that membrane 14 is EPDM as is conventional in the art for covering and protecting a honeycomb material thereunder when used for support and corner protectors.

- 5. Claim 9 is rejected under 35 USC 103(a) as being unpatentable over Komarek et al. in view of Suominen (US 4,360,355).
 - Claim 9, the above discussion of Komarek et al. applies herein.
- Claim 9, Komarek et al. teach that membrane 14 is guided through the apparatus but does not teach (a) guides including a plurality of disks located along a central axis of the apparatus. Komarek et al. teach that tape 27 is pressed at item 33 but does not teach (b) a contact roll per se. Komarek et al. teach supplying tape 27 but does not teach (c) a support roll of tape 27.

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- For (b) and (c) above, Suominen teaches a method including applying seam tape (from rollers 115a-e) onto sheet of membrane 111 wherein the tape includes a pressure sensitive adhesive strip wherein the tape is applied to at least a center portion of membrane 111 by pressing a second surface of the tape against membrane 111 and cutting membrane 111 into at least two separate sheets by cutting completely through membrane 111 along the center portion forming a continuous cut completely separating membrane 111 to form at least two separate sheets of membrane 111 each having a continuous edge (c 2, L 4-65). Suominen teaches that the tape also includes that the adhesive is covered on a first surface with release sheet 118 to prevent the adhesive from premature adhesion to other surfaces (c 4; L 22-29). There is provided a contact roll just after the tape application (Fig 2) to press the tape to membrane 111.
- (A): Central guides under a moving membrane for support are conventional and for this reason it would have been obvious to a person of ordinary skill in the art at the time the invention was made to have provided such in Komarek et al. for support thereunder
- (B): It would have been obvious to a person of ordinary skill in the art at the time the invention was made to have provided in Komarek et al. a contact roll for the pressing of tape 27 to membrane 14 taught by Komarek et al. because Suominen teach such to be a conventional apparatus to allow for sufficient pressing of a tape to a membrane in a taping apparatus.
- (C): It would have been obvious to a person of ordinary skill in the art at the time the invention was made to have provided in Komarek et al. a support roll for tape 27 because Suominen teach such to be a conventional apparatus to allow for continuous supply of a tape to a taping operation.

With respect to the claim limitation that the membrane is a roofing membrane, this limitation refers to the type of material operated upon by the claimed apparatus and does not provide a structural difference between claim 9 and the prior art.

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Allowable Subject Matter

5. Claim 3 is objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all the limitations of the base claim and any intervening claims.

Claims 4-6 and 11 are allowed.

- **6.** The following is a statement of reasons for the indication of allowable subject matter:
- **claim 3**: cutting a membrane supported on a surface where the surface has a central groove aligned with the portion of membrane 14 to be cut is conventional in the art; however, Komarek et al. do not teach a seam tape applicator sheet slitter to be run along membrane 14 to apply tape 27 and cut membrane 14 in that in Komarek et al. modified membrane 14 is moved past a stationary apparatus for application of tape 27 and cutting slit 18;
- **claim 4**: Komarek et al. in view of Suominen teach each limitation of claim 4 as discussed about but do not teach that the apparatus includes a handle providing means to push the apparatus over membrane 14 in that in Komarek et al. modified membrane 14 is moved past a stationary apparatus for application of tape 27 and cutting slit 18; and
- **claim 11**: Komarek at al. in view of Liebmann teach each limitation of claim 11 but do not teach a seam tape applicator sheet slitter to be run along membrane 14 to apply tape 27 and cut membrane 14 in that in Komarek et al. modified membrane 14 is moved past a stationary apparatus for application of tape 27 and cutting slit 18.
- **7.** As allowable subject matter has been indicated, applicant's reply must either comply with all formal requirements are specifically traverse each requirement not complied with. See 37 CFR 1.111(b) and MPEP 707.07(a).

Response

8. Applicant's comments filed 4-27-06 have been fully considered. Claims 1 and 10, the Farrow reference is withdrawn in that Farrow does not teach cutting the membrane into two separate sheets by cutting completely though the membrane and tape and release sheet forming a continuous cut completely separating the membrane to form to

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separate membranes in that Farrow intends to form a plurality of slits along the center of the membrane for the purpose of providing a 17"x22" sheet including a plurality (two or more) of shelf talkers which is economical in that the sheet is of a size that can be fed to a conventional printer for printing a plurality of shelf talkers simultaneously which are then manually separated. It would not have been obvious to a person of ordinary skill in the art at the time the invention was made to have modified Farrow otherwise thus taking away the economic improvement of the reference. Also, Farrow teach the liner to be of a width larger than the adhesive where the liner is then trimmed to size by simultaneously removing excess areas 21 and 22 at the printing press where modification of Farrow would eliminate this required step. The reasons for the allowance of claims 4-6, 9, and 11 over Farrow is presented in a previous Office action.

Other Prior Art of Record

9. The following prior art is made of record: Termaninin (US 5,474,634) applies tape, having a top release layer, to a cast and then cuts through the center of the tape and the cast thereunder.

Conclusion

10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Linda Gray whose telephone number is (571) 272-1228. The examiner can normally be reached Monday-Friday from 9:00 am to 5:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Chris Fiorilla, can be reached at (571) 272-1187. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public Pair. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-1997 (toll-free).

llg May 30, 2006

PRIMARY EXAMINER